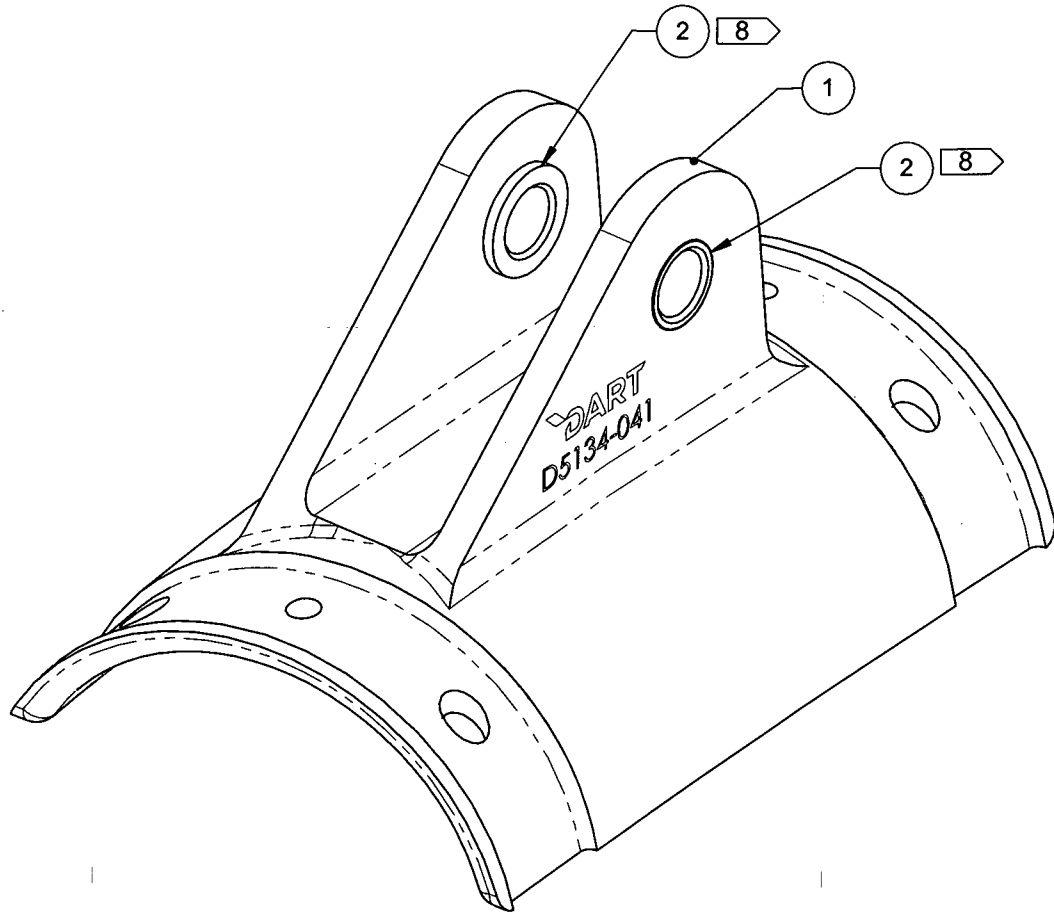


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5134-041	DAMPER BRACKET ASSY, LH
1	1	D5134-1	DAMPER SUPPORT, LH
2	2	NAS77C6-021	BUSHING



**D5134-041 DAMPER SUPPORT ASSY, LH**

**RELEASED**

2015 MAY 12

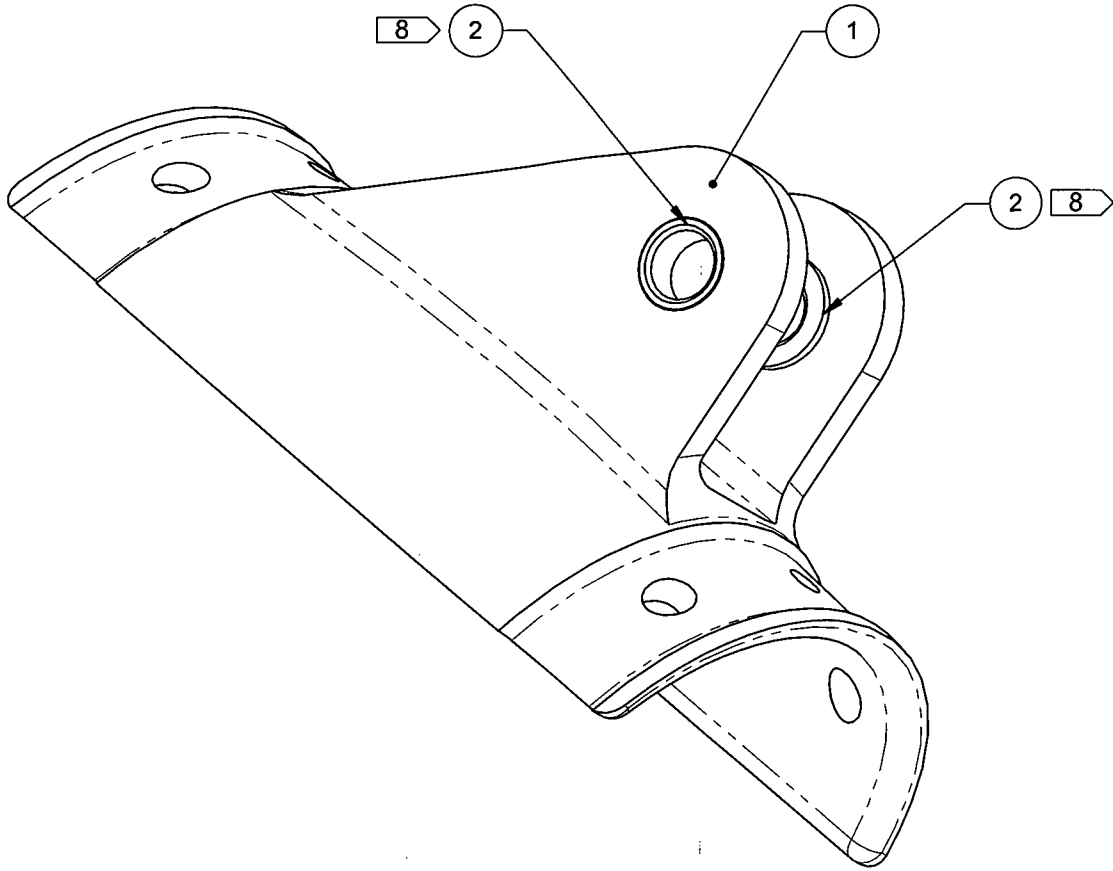
A.R. ECRIS-520

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: PRIME AND PAINT WHITE PER DART QSI 005 4.2  
MASK OFF INNER SURFACE OF BUSHING PRIOR TO APPLICATION OF PRIME/PAINT
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.42 lbs
  - 8) NAS77C6-021 BUSHINGS ARE PRESS FIT INTO D5134-1 DAMPER SUPPORT, IN ORIENTATION SHOWN

APPROVED

B	7075-T73 MATERIAL WAS 7075-T6, MINOR DIMENSIONAL CHANGES (SHT 3 & 4)	AP	15.04.24
A	NEW ISSUE	AP	14.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REV. B
MFG. APPR.	JLM	<b>D5134</b>	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>DAMPER SUPPORT ASSY</b>	NTS
DATE	15.04.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -042	P/N	DESCRIPTION
	X	D5134-042	DAMPER SUPPORT ASSY, RH
1	1	D5134-2	DAMPER SUPPORT, RH
2	2	NAS77C6-021	BUSHING



D5134-042 DAMPER SUPPORT ASSY, RH

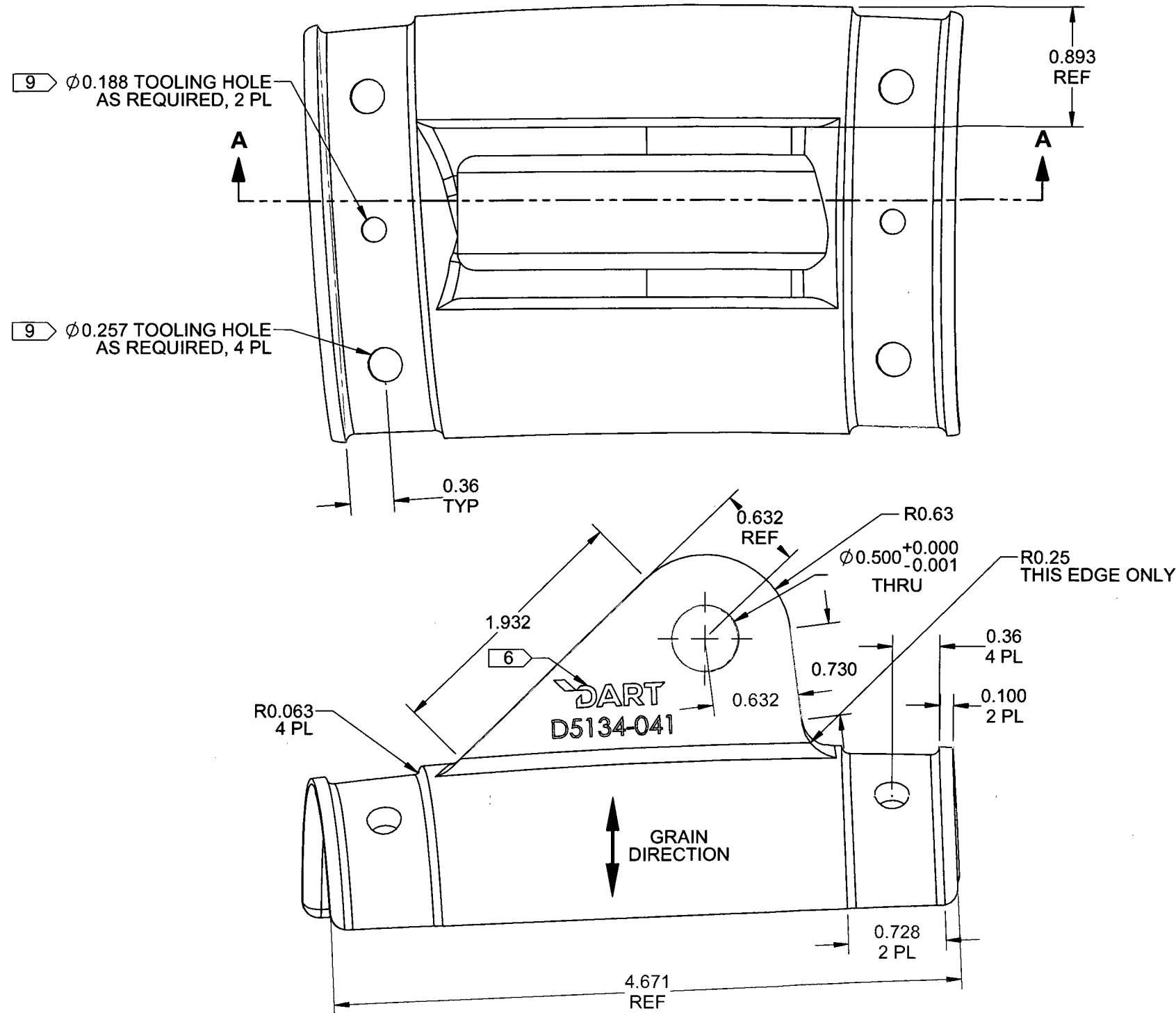
RELEASED

2015 MAY 12

A.P. ECU15-570

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: PRIME AND PAINT WHITE PER DART QSI 005 4.2  
MASK OFF INNER SURFACE OF BUSHING PRIOR TO APPLICATION OF PRIME/PAINT
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.42 lbs
  - 8) NAS77C6-021 BUSHINGS ARE PRESS FIT INTO D5134-2 DAMPER SUPPORT, IN ORIENTATION SHOWN

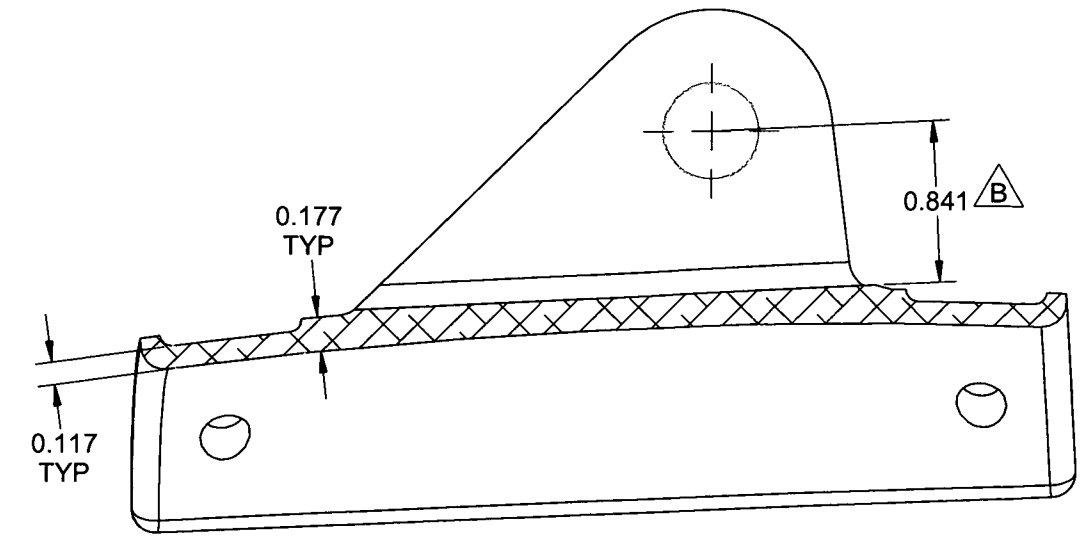
APPROVED	DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AP		
	CHECKED	CP	DRAWING NO.	REV. B
	MFG. APPR.	JLM	D5134	SHEET 2 OF 4
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	DAMPER SUPPORT ASSY	NTS
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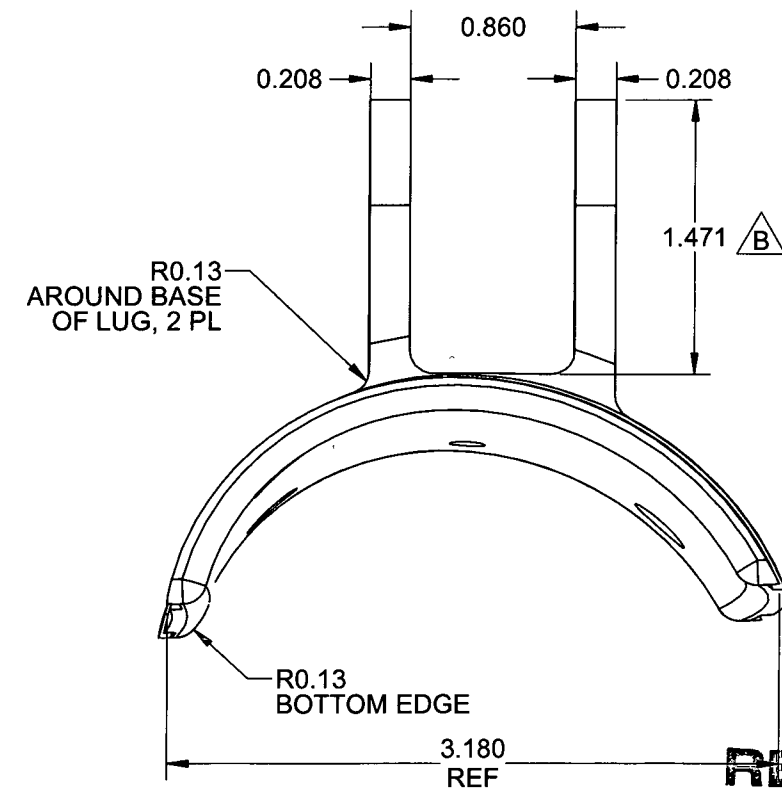
**D5134-1 DAMPER SUPPORT, LH**

**NOTES:**

- 1) MATERIAL: ALUMINUM 7075-T73 (T7351 / T73510 / T73511) BAR PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078), REF DART SPEC M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D5134-041" IN AREA SHOWN USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3, IDENTIFY WITH DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.38 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D5134-1-REVB.SLDPRT"
- 9) POSITION TOOLING HOLES AS REQUIRED WHILE MAINTAINING MINIMUM 2D EDGE DISTANCE AND 4D PITCH BETWEEN HOLES



**SECTION A-A**



**RELEASED**

2015 MAY 12  
A.R. ECMS-570

APPROVED

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REV. B
MFG. APPR.	JLM	D5134	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>DAMPER SUPPORT ASSY</b>	NTS
DATE	15.04.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

0.893  
REF

B

Ø0.188 TOOLING HOLE  
AS REQUIRED, 2PL

Ø0.257 TOOLING HOLE  
AS REQUIRED, 4PL

0.36  
TYP

0.632

R0.63

R0.25  
THIS EDGE ONLY

Ø0.500<sup>+0.000</sup>  
-0.001  
THRU

0.730

0.632  
REF

DART  
D5134-042

1.932

R0.063  
4 PL

0.100  
2 PL

GRAIN  
DIRECTION

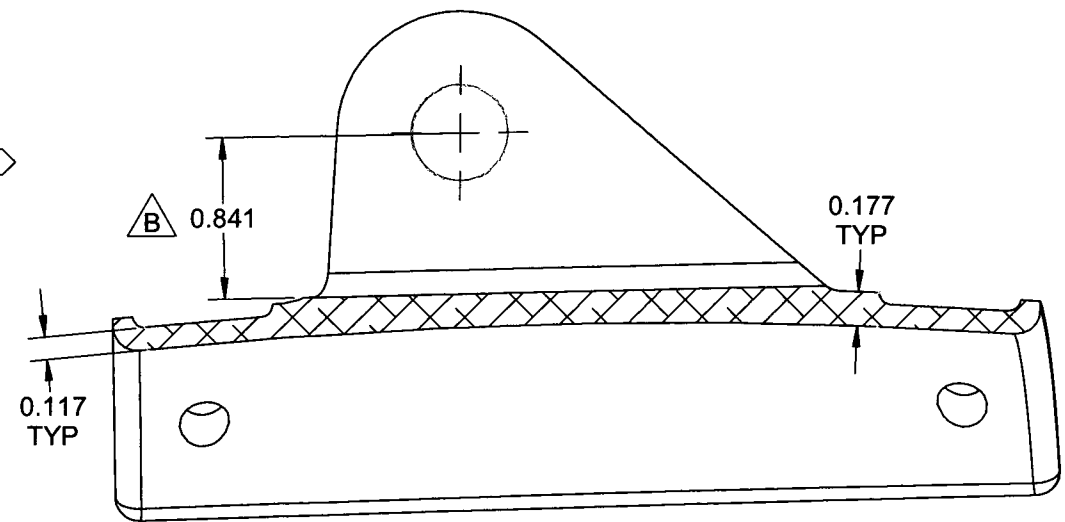
0.728  
2 PL

4.671  
REF

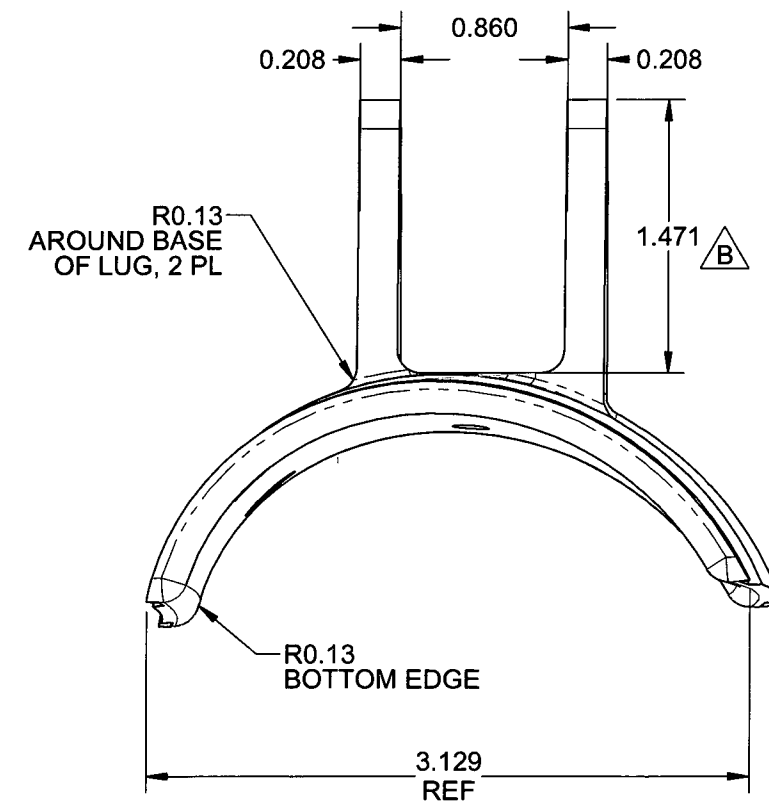
### D5134-2 DAMPER SUPPORT, RH

#### NOTES:

- 1) MATERIAL: ALUMINUM 7075-T73 (T7351 / T73510 / T73511) BAR  
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR  
AMS-QQ-A-250/12 (AQMS 4078), REF DART SPEC M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D5134-042" IN AREA SHOWN  
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3,  
IDENTIFY WITH DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.38 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D5134-2-REVB.SLDPRT"
- 9) POSITION TOOLING HOLES AS REQUIRED WHILE MAINTAINING MINIMUM 2D EDGE DISTANCE AND 4D PITCH BETWEEN HOLES



### SECTION B-B



**RELEASED**

2015 MAY 12

A.R. ECU 15-570

APPROVED

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO. <b>D5134</b>	REV. B
MFG. APPR.	JLM		SHEET 4 OF 4
APPROVED	HS	TITLE <b>DAMPER SUPPORT ASSY</b>	SCALE NTS
DE APPR.	DS	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	15.04.24		